

## PP-5200F Jumper Setting

- DIP SWITCH 1:

On bottom cover of the PP-5200F series thermal printer, there is screwed a metal plate for setup window.

SWITCH 1		FUNCTION	
<b>1</b>	<b>2</b>	<b>USB - USB Mode</b>	<b>Serial - Baud Rate</b>
OFF	OFF		19200
OFF	ON	USB PRINTER CALSS	115200
ON	OFF		9600
<b>ON</b>	<b>ON</b>	<b>USB Virtual com</b>	<b>38400</b>
<b>3</b>	<b>4</b>	<b>Reserve</b>	
<b>5</b>		<b>Print Speed</b>	
<b>OFF</b>		<b>220</b>	
ON		180	
<b>6</b>		<b>Interface</b>	
<b>OFF</b>		<b>USB</b>	
ON		Serial	
<b>7</b>		<b>Auto cutter</b>	
<b>OFF</b>		<b>Enable</b>	
ON		Disable	
<b>8</b>		<b>Firmware update Mode</b>	
<b>OFF</b>		<b>Disable (Fixed to OFF)</b>	
ON		Enable	

- SOFTWARE SWITCH 2:

SWITCH 2	FUNCTION
<b>1</b>	<b>Notify after Cut Paper</b>
<b>OFF</b>	<b>Disable</b>
ON	Enable
<b>2</b>	<b>Cut Paper after Cover Return</b>
<b>OFF</b>	<b>Enable</b>
ON	Disable
<b>3</b>	<b>Reserve</b>
<b>4</b>	<b>Before Cut Paper</b>
<b>OFF</b>	<b>Normal Cut</b>
ON	Cut and without paper feed
<b>5</b>	<b>Busy condition</b>
<b>OFF</b>	<b>Enable</b>
ON	Disable
<b>6</b>	<b>&lt; CR &gt; Auto Line Feed</b>
<b>OFF</b>	<b>Disable</b>
ON	Enable
<b>7</b>	<b>Parity Check</b>
<b>OFF</b>	<b>NONE</b>
ON	EVEN
<b>8</b>	<b>Handshaking</b>
<b>OFF</b>	<b>DTR/DSR</b>
ON	XON/XOFF

- SOFTWARE SWITCH 3:

SWITCH 3				FUNCTION
1				Raster Bitmap Printing
OFF				Batch Print
ON				Line Print
2	3	4		Reserve
5	6	7	8	Print Density
OFF	OFF	OFF	OFF	100%
ON	OFF	OFF	OFF	105%
OFF	ON	OFF	OFF	110%
ON	ON	OFF	OFF	115%
OFF	OFF	ON	OFF	120%
ON	OFF	ON	OFF	125%
OFF	ON	ON	OFF	130%
ON	ON	ON	OFF	95%
OFF	OFF	OFF	ON	90%
ON	OFF	OFF	ON	85%
OFF	ON	OFF	ON	80%

- SOFTWARE SWITCH 4:

SWITCH 4		FUNCTION
<b>1</b>		<b>Beep Sound after Cut paper</b>
<b>OFF</b>		<b>Disable</b>
ON		Enable
<b>2</b>	<b>3</b>	<b>Barcode Height Reduction</b>
<b>OFF</b>	<b>OFF</b>	<b>Disable</b>
ON	OFF	Reduce 25%
OFF	ON	Reduce 50%
ON	ON	Reduce 75%
<b>4</b>	<b>5</b>	<b>Line Space Reduction</b>
<b>OFF</b>	<b>OFF</b>	<b>Disable</b>
ON	OFF	Reduce 25%
OFF	ON	Reduce 50%
ON	ON	Reduce 75%
<b>6</b>	<b>7</b>	<b>Line Feed Reduction</b>
<b>OFF</b>	<b>OFF</b>	<b>Disable</b>
ON	OFF	Reduce 25%
OFF	ON	Reduce 50%
ON	ON	Reduce 75%
<b>8</b>		<b>Switch 1 Selection</b>
<b>OFF</b>		<b>Hardware</b>
ON		Software