

XP-3200 Series Printer Jumper Setting

● DIP SWITCH 1:

SWITCH 1		FUNCTION
1 OFF	2 OFF	Baud Rate: 19200
1 OFF	2 ON	Baud Rate: 115200
1 ON	2 OFF	Baud Rate: 9600
1 ON	2 ON	Baud Rate: 38400
3	OFF	Don't cut paper when cover closed.
	ON	Cut Paper When cover closed.
4	OFF	Partial cut paper.
	ON	Full cut paper.
5	OFF	Busy when buffer full & off line
	ON	Busy when buffer full
6	OFF	Paper Cut with auto paper feed.
	ON	Immediately cut
7	OFF	With Auto Cutter.
	ON	Without Auto Cutter
8	OFF	Paper Feed Backward before print = Enabled
	ON	Paper Feed Backward before print = Disabled

● SOFTWARE SWITCH 2:

SWITCH 2		FUNCTION
1	OFF	Set Hardware Switch 1 Valid
	ON	Set Hardware Switch 1 Invalid (Software switch 1 will valid instead of hardware switch 1)
2	OFF	Fixed to OFF
3	OFF	Fixed to OFF
4	OFF	Fixed to OFF
5	OFF	Raster bitmap print mode = Buffer batch
	ON	Raster bitmap print mode = Line print
6	OFF	Parity check = NONE
	ON	Parity check = EVEN
7	OFF	Handshaking = DTR/DSR
	ON	Handshaking = XON/XOFF
8	OFF	<CR> Invalid
	ON	<CR> Valid

※ J3: Use for Firmware download.

J3	FUNCTION
Open	Normal Mode
Short	Firmware download mode